

Elastollan[®] C85A10

Polyester Type

Technical Bulletin

Elastollan[®] C85A10 is a polyester-based thermoplastic polyurethane (TPU). It exhibits excellent abrasion resistance and toughness, good hydrolytic stability, good heat, oil, fuel, and solvent resistance. As with all TPU products, Elastollan[®] C85A10 must be dried before processing. The drying step is required to maintain a low moisture content until the product enters the processing equipment. The water content must be less than 0.03% before and during processing. The typical drying conditions should be 2-4 hours @ 175^o-195^oF (80^o-90^oC). Elastollan[®] C85A10 can be stored for up to 1 year in its original container. Containers should be stored in a cool and dry area.

Properties	Test Method	Typical Value		
		English	SI	
Physical				
Specific Gravity	gr./cm ³	ASTM D-792	1.19	1.19
Hardness	Shore A	ASTM D-2240	85A	85A
Mechanical				
Tensile Strength (Ultimate)	psi/MPa	ASTM D-412	5650 psi	39 MPa
Tensile Stress	@100% Elong	ASTM D-412	950 psi	6.6 MPa
Tensile Stress	@300% Elong	ASTM D-412	1900 psi	13 MPa
Elongation at Break	%	ASTM D-412	620%	620%
Tensile Set at Break	%	ASTM D-412	35%	35%
Compression Set, %	22 hrs @ 23°C	ASTM D395 (B)	25%	25%
Compression Set, %	22 hrs @ 70°C	ASTM D395 (B)	35%	35%
Tear Strength	lb./in. N/mm	ASTM D-624, Die C	575 lb./in.	95 N/mm
Taber Abrasion Resistance / mg loss	1000 gr./H-18	ASTM D-1044	25 mg	25 mg
Thermal				
Vicat Softening Point	°F / °C	ASTM D-1525	233°F	110°C
Processing Conditions, Extrusion				
	°F / °C		360 - 390°F	180 - 200°C
Processing Conditions, Inj. Molding				
	°F / °C		365 - 395°F	180 - 200°C

*The above values are shown as typical values and should not be used as specifications.
Molded plaques 0.080" thick were cured 20 hours at 100 °C before testing*

Caution: Contact with product dusts from regrinding operations may cause temporary irritation of the eyes and the respiratory tract. Use with local exhaust. Under hot melt processing conditions (170-230°C), wear personal protective equipment to prevent thermal burns.
First aid: *Eyes*-Flush eyes with flowing water at least 15 minutes. If irritation develops, consult a physician. *Skin*-Skin contact with hot melt may cause thermal burns. Call a physician immediately. *Inhalation*-If vapors generated from the hot melt process are inhaled, move to fresh air. Aid in breathing. If breathing difficulties develop, see a physician immediately.
In case of fire: Use water fog, foam, CO₂, or dry chemical extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear.
Disposal: Waste material, unused contents and empty containers must be disposed of in accordance with applicable local, state or federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.
In case of chemical emergency: Call CHEMTREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. 800-424-9300
Attention: This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

Dongguan Yi-Ming Plastic Chemical Co., Ltd.

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